

Oakley Sound Systems

5U Oakley Modular Series

DFL – Discrete Ladder Filter

PCB Issue 2

Builder's Guide

V1.5

Tony Allgood
Oakley Sound Systems
CARLISLE
United Kingdom

Introduction

This is the Project Builder's Guide for the issue 2 Discrete Ladder Filter 5U module from Oakley Sound. This document contains a basic introduction to the board, a full parts list for the components needed to populate the boards and a list of the various interconnections.

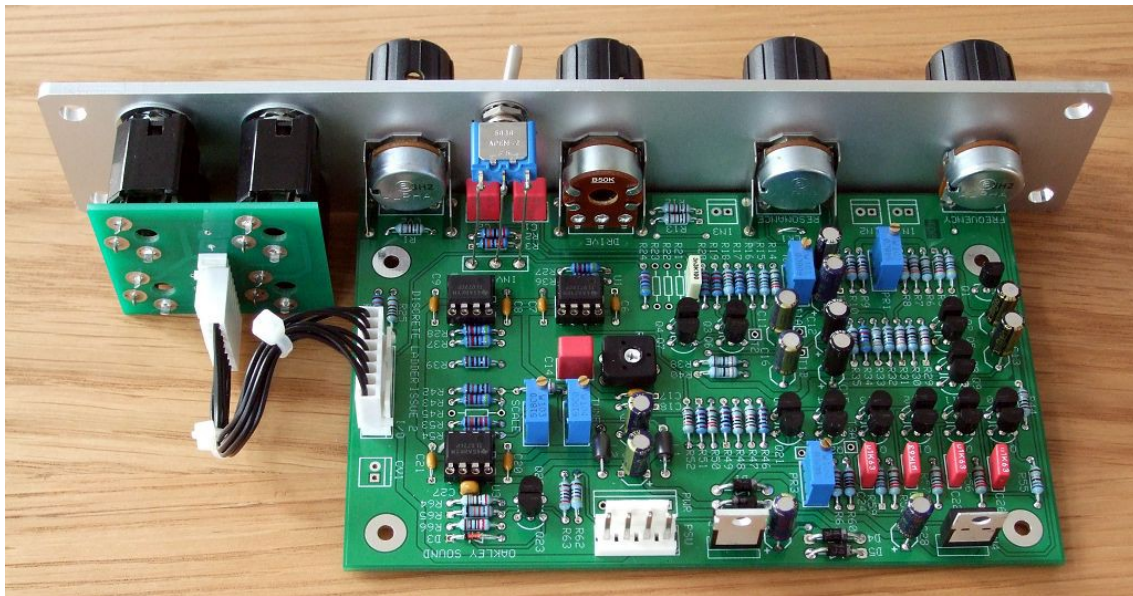
For the User Manual, which contains an overview of the operation of the unit and the calibration procedure, please visit the main project webpage at:

<http://www.oakleysound.com/dlf.htm>

For general information regarding where to get parts and suggested part numbers please see our useful Parts Guide at the project webpage or <http://www.oakleysound.com/parts.pdf>.

For general information on how to build our modules, including circuit board population, mounting front panel components and making up board interconnects please see our generic Construction Guide at the project webpage or <http://www.oakleysound.com/construct.pdf>.

The Discrete Ladder Filter PCB



The issue 2 Oakley Discrete Ladder Filter as a single width MOTM format module in a natural finish Schaeffer panel. Note also the use of the optional Sock4 socket board to help keep the wiring to the sockets neat and tidy.

I have provided space for the four main control pots on the PCB. If you use the specified pots and brackets, the PCB can be held firmly to the panel without any additional mounting procedures. The pot spacing is 1.625". The pots are cut off frequency, resonance, drive and a reversible attenuator for a CV input. Please note that the frequency pot needs to be slightly modified to prevent a possible short to the copper ground plane.

The design requires plus and minus 15V supplies. These should be adequately regulated. The current consumption is about 80mA for the +15V rail and 55mA for the -15V rail. Power is routed onto the main PCB by either a four way 0.156" MTA156 type connector or the special five way Synthesizers.com MTA100 header. You could, of course, wire up the board by soldering on wires directly. The four pins are +15V, ground, earth/panel ground, -15V. The earth/panel connection allows you to connect the metal front panel to the power supply's ground without it sharing the modules' ground line. More about this later.

The main PCB has four mounting holes for M3 bolts, one near each corner. These are not required for panel mounting if you are using the three 16mm pot brackets.

The board size is 89mm (deep) x 143mm (high).

The main board has been laid out to accept connection to our Sock4 socket board. This small board speeds up the wiring of the four sockets and reduces the chances of mistakes.

Discrete Ladder Filter Issue 2 Parts List

For general information regarding where to get parts and suggested part numbers please see our useful Parts Guide at the project webpage or <http://www.oakleysound.com/parts.pdf>.

The components are grouped into values, the order of the component names is of no particular consequence.

A quick note on European part descriptions. R is shorthand for ohm. K is shorthand for kilo-ohm. R is shorthand for ohm. So 22R is 22 ohm, 1K5 is 1,500 ohms or 1.5 kilohms. For capacitors: 1uF = one microfarad = 1000nF = one thousand nanofarad.

To prevent loss of the small '.' as the decimal point, a convention of inserting the unit in its place is used. eg. 4R7 is a 4.7 ohm, 4K7 is a 4700 ohm resistor, 6n8 is a 6.8 nF capacitor.

Resistors

1% 0.25W metal film types are to be recommended.

Components marked with a * are only to be fitted if building the full 2U version. For those building the 1U filter core version you should not fit these parts.

| | |
|------|---|
| 10R | R44 |
| 33R | R40, R33, R38 |
| 68R | R6, R55 |
| 100R | R61, R60 |
| 220R | R57, R56, R50, R14, R58 |
| 330R | R11, R9, R10 |
| 470R | R62, R4 |
| 680R | R59, R15, R32, R30, R16 |
| 1K | R46, R39, R51, R49 |
| 2K2 | R5, R66 |
| 6K2 | R52 |
| 6K8 | R17 |
| 10K | R1, R47, R48, R25, R12, R13 |
| 15K | R19, R20 |
| 27K | R63 |
| 33K | R7, R8 |
| 47K | R35, R27, R28, R37, R43, R54, R34, R24, R36, R23*, R22*, R21* |
| 68K | R18 |
| 100K | R26, R42, R45* |
| 220K | R53, R3, R2 |
| 270K | R64, R41 |
| 330K | R29, R31 |

1K +3000ppm/K TC R65

Capacitors

| | |
|--------------------------------|------------------------------------|
| 100nF axial multilayer ceramic | C21, C17, C18, C8, C20, C9, C6, C7 |
| 470pF C0G 2.5mm ceramic | C27 |
| 3n3, 100V radial polyester | C4 |
| 100nF polyester film box | C24, C23, C22, C26 |
| 2u2, 50V radial polyester | C2, C14, C1 |
| 2u2, 63V electrolytic | C19, C25 |
| 4u7, 63V electrolytic | C28, C29 |
| 10uF, 35V electrolytic | C12, C3, C15 |
| 22uF, 35V electrolytic | C11, C16 |
| 47uF, 25V electrolytic | C10, C13 |

If the resonance pot is a 50KC (or 47KC) pot then C5 should be 2u2, 63V electrolytic capacitor. If the resonance pot is a 10KB pot then C5 should be a 4u7, 63V electrolytic capacitor.

Discrete Semiconductors

| | |
|---------------------------|----------------|
| 1N4001 diode | D1, D5, D2, D4 |
| 1N4148 small signal diode | D3 |
| BC550C NPN transistor | Q8, Q9 |
| BC560C PNP transistor | Q1 |

BC550C NPN transistors to be matched in the following pairs:

Q10 & Q16
Q11 & Q17
Q12 & Q18
Q13 & Q19
Q14 & Q20
Q15 & Q21
Q4 & Q7
Q22 & Q23

BC560C PNP transistors to be matched in the following pairs:

Q2 & Q5
Q3 & Q6

All matched pairs of transistors have to be matched for Vbe to +/-1mV.

Integrated Circuits

| | |
|---------------------------|------------|
| TL072ACP dual JFET op-amp | U1, U2, U3 |
| 7812 12V linear regulator | U4 |
| 7906 -6V linear regulator | U5 |

Trimmers (preset) resistors

| | |
|------------------------------------|-------|
| 10R cermet multiturn | PR3 |
| 100R cermet multiturn | PR2 |
| 1K cermet multiturn | PR1 |
| 10K cermet multiturn | SCALE |
| 100K cermet multiturn | TUNE |
| 2K or (2K2) horizontal single turn | RES |

The multiturn trimmers are Bourns 3296W or similar.

Potentiometers (Pots)

All pots Alpha 16mm PCB mounted types. See important note later in this document for preparing the FREQUENCY pot for soldering.

| | |
|-----------------------------------|----------------|
| 47KB (or 50KB) linear | FREQUENCY, CV2 |
| 47KB (or 50KB) dual/stereo linear | DRIVE |
| 10KB linear or 50KC reverse log | RESONANCE |

If the resonance pot is 10KB then wire link LK1 must be fitted.

Three 16mm pot brackets.

Switch

A 'single pole double throw' SPDT toggle switch is required for the mode selection.

Miscellaneous

| | | |
|------------------------------|--------|---------------------------------|
| Leaded axial ferrite beads | F1, F2 | |
| MTA156 4 way header | PSU | – Oakley/MOTM power supply |
| MTA100 6-way header | PWR | – Synthesizers.com power supply |
| Molex/MTA 0.1" header 8-way | I/O | – for connecting to sockets |
| Molex/MTA 0.1" housing 8-way | I/O | – for connecting to sockets |

Other Parts Required

Switchcraft 112APC 1/4" sockets Four off mounted either on the Sock4 board or on panel

Four knobs

Two cable ties.

Around 2m of insulated multistrand hook up wire for the switch and socket connections.

Offboard Pots (2U format only)

47KA Log

INPUT 1, INPUT 2, INPUT 3

47KB Linear

CV1 DEPTH

Components required if using optional Sock4 board

Molex/MTA 0.1" header 8-way I/O

Molex/MTA 0.1" housing 8-way I/O

112APC Switchcraft 1/4" socket SK1, SK2, SK3, SK4

A single wire link is to be fitted to L1 on the Sock4 PCB. L2 is left open.

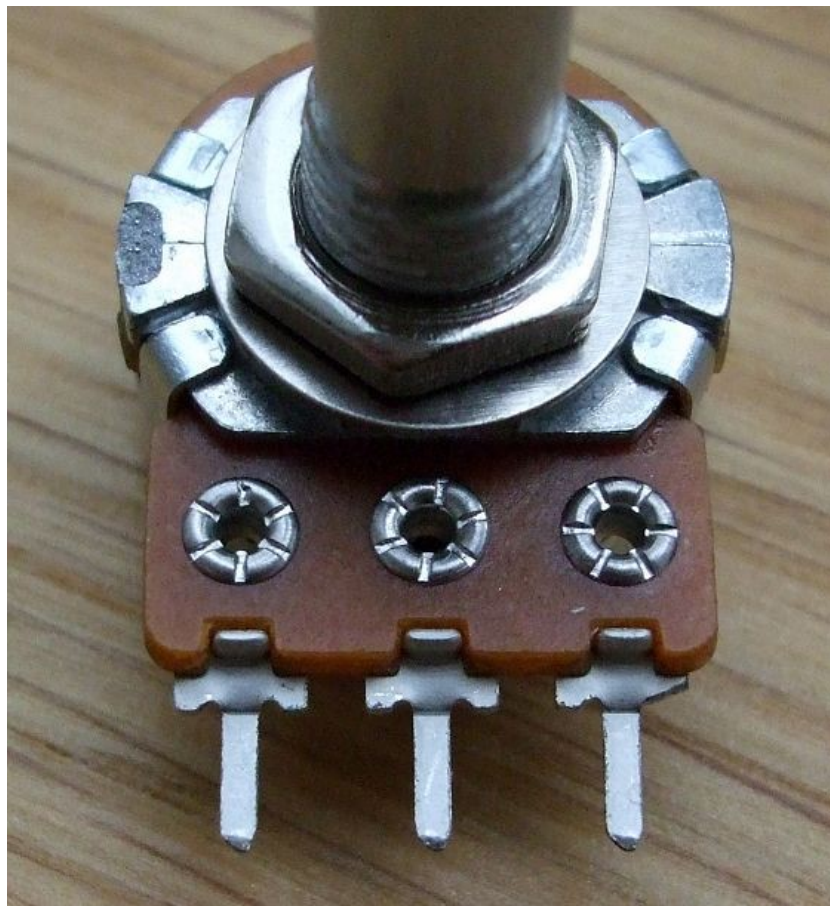
If using Molex KK you'll also need at least 16 crimp terminals.

Suitable lengths of wire to make up the single 100mm interconnect and two cable ties.

Preparing the Frequency Pot for Soldering

The issue 2 printed circuit board features a ground plane on the top and bottom sides of the board. This is a layer of copper filling the empty spaces on the board and is connected to module ground, 0V. This copper flooding, like the ordinary copper tracks, is covered by a layer of green paint to protect it from tarnishing, being accidentally soldered and provide some electrical insulation.

Unfortunately, I have made the copper flood area go right up to the frequency pot and it is very close to the pot's solder lug that is connected to +15V. It is essential that +15V does not make direct contact with 0V. If the pot goes in perfectly aligned then it is unlikely to make contact. However, if the pot moves just a fraction to the right during soldering then it is possible the little lugs on the side of the pin will cut through the green paint over time and make contact with the copper ground plane. So we need to modify the 50KB linear pot that will be used in this location to prevent this from ever happening.



As can be seen in the above photograph above all we need to do is snip off a portion of the right hand locating lug on the right most pin. You can see that the right pin has been modified when compared to the other two pins and that a diagonal cut has been made removing some of the pin's metal.

A pair of wire cutters are quite suitable for cutting this little piece of soft metal. Once the pot is fitted to the board you'll see that the side of the right hand pin will not now touch the

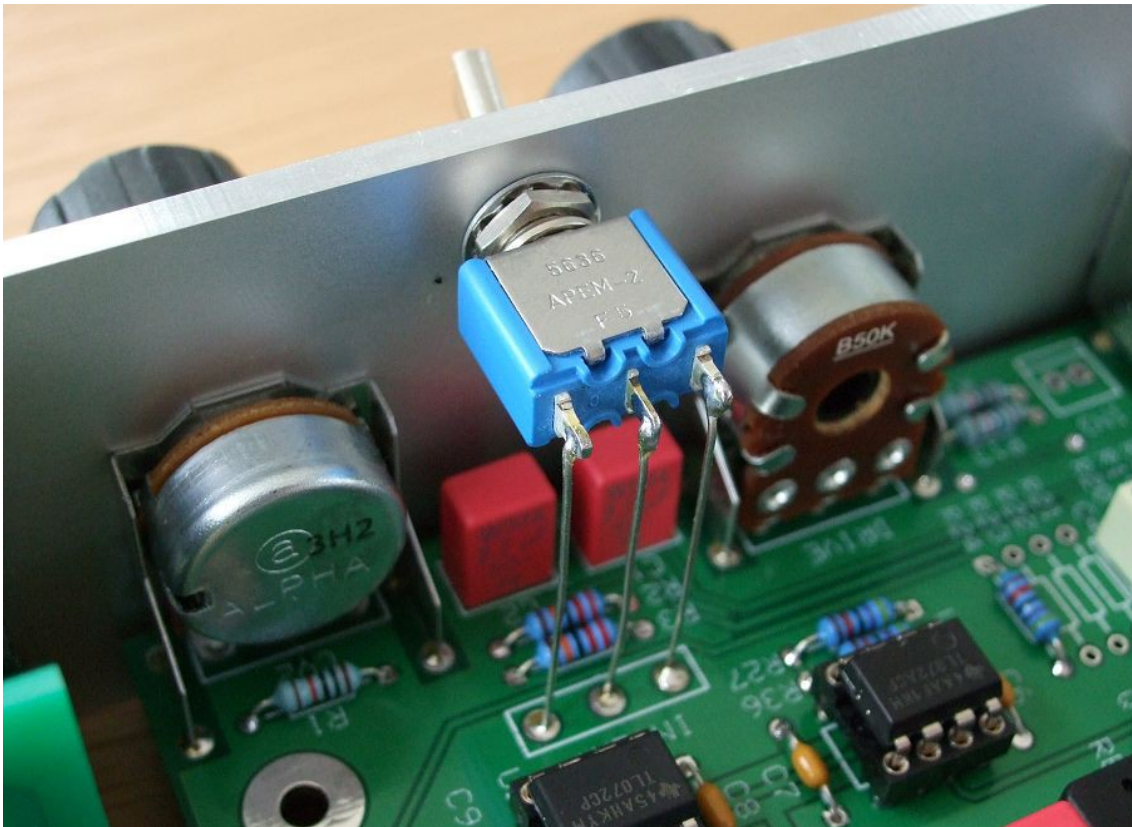
board's surface on the far right. The lug on the other side of the pin, and all the other lugs will ensure that the pot still sits correctly on the board. The other pots used on the module do not need to be modified in any way

Wiring the Switch

The Discrete Ladder Filter module has one toggle switch to allow use of either the inverting or non inverting output of the CP3 input stage.

You should wire the switch as you would other Oakley modules. I typically use thin solid core wire rather than insulated multi-strand wire. This keeps the connection firmly in place and very neat. I normally bend the wire at one end into a hook and place the straight end into the PCB pad's hole. I then loop the hooked end around the switch tang and squash the hook into place before soldering it. The solder pad on the board can then be soldered from the underside and the excess wire on snipped off.

The SPDT switch should have three solder tags. All three tags need to be connected to the board, each tag simply connecting to the solder pad directly below it.



The two way switch fitted and soldered. Note the use of the crinkle washer on the inside of the panel

Connections

Power connections – MOTM and Oakley

The PSU power socket is 0.156” Molex/MTA 4-way header. Friction lock types are recommended. This system is compatible with MOTM systems.

| <i>Power</i> | <i>Pin number</i> |
|--------------|-------------------|
| +15V | 1 |
| Module GND | 2 |
| Earth/PAN | 3 |
| -15V | 4 |

Pin 1 on the I/O header has been provided to allow the ground tags of the jack sockets to be connected to the power supply ground without using the module’s 0V supply. Earth loops cannot occur through patch leads this way, although screening is maintained. Of course, this can only work if all your modules follow this principle.

Power connections – Synthesizers.com

The PWR power socket is to be fitted if you are using the module with a Synthesizers.com system. In this case you should not fit the PSU header. The PWR header is a six way 0.1” MTA, but with the pin that is in location 2 removed. In this way location 3 is actually pin 2 on my schematic, location 4 is actually pin 5 and so on.

| <i>Power</i> | <i>Location number</i> | <i>Schematic Pin number</i> |
|---------------|------------------------|-----------------------------|
| +15V | 1 | 1 |
| Missing Pin | 2 | |
| +5V | 3 | 2 |
| Module GND | 4 | 3 |
| -15V | 5 | 4 |
| Not connected | 6 | 5 |

+5V is not used on this module, so location 3 (pin 2) is not actually connected to anything on the PCB.

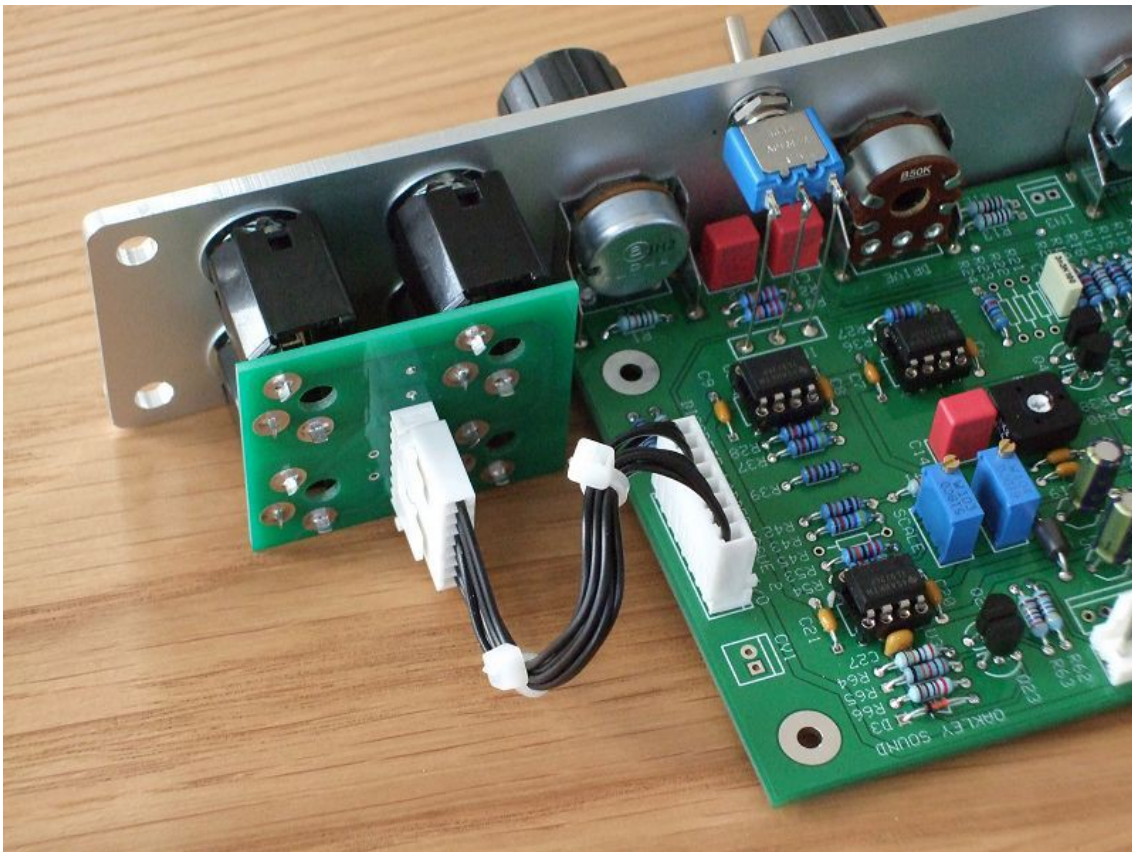
If fitting the PWR header, you will also need to link out pins 2 and 3 of PSU. This connects the panel ground with the module ground. Simply solder a solid wire hoop made from a resistor lead clipping to join the middle two pads of PSU together.

Building the Filter Core 1U wide module using the Sock4 board

This is the simplest way of connecting all the sockets to the main board. The Sock4 board should be populated in the way described in our construction guide found on the project webpage. There is only one eight way header and it is to be fitted to the bottom side of the board.

Do not forget to solder in the wire link L1. Link L2 must be left open.

You need to make up only one eight way interconnect. It should be made so that it is 100mm long.



The issue 2 DLF PCB fitted to a 1U wide 'filter core' module showing the detail of the board to board interconnect. Here I have used the Molex KK 0.1" system to connect the Sock4 to the main PCB.

Hand wiring the sockets for the filter core 1U wide module

If you have bought Switchcraft 112A sockets you will see that they have three connections. One is the earth or ground tag. One is the signal tag which will be connected to the tip of the jack plug when it is inserted. The third tag is the normalised tag, or NC (normally closed) tag. The NC tag is internally connected to the signal tag when a jack is not connected. This connection is automatically broken when you insert a jack.

Once fitted to the front panel the ground tags of each socket can be all connected together with solid wire. I use 0.91mm diameter tinned copper wire for this job. It is nice and stiff, so retains its shape. A single piece of insulated wire can then be used to connect those connected earth tags to pin 1 of I/O. Pin 1 is the square solder pad.

All the other connections are connected to the signal or NC lugs of the sockets. The tables below show the connections you need to make:

| <i>Pin</i> | <i>Pad name</i> | <i>Socket Connection</i> | <i>Lug Type</i> |
|------------|-----------------|--------------------------|-----------------|
| Pin 1 | PANEL_GND | Connect to all sockets | Earth lugs |
| Pin 2 | CV2 | Connect to CV2 | Signal lug |
| Pin 3 | GND | Connect to CV2 | NC lug |
| Pin 4 | 1V/OCT | Connect to CV1 | Signal lug |
| Pin 5 | GND | Connect to CV1 | NC lug |
| Pin 6 | AUDIO_OUT | Connect to OUTPUT | Signal lug |
| Pin 7 | GND | Connect to INPUT | NC lug |
| Pin 8 | AUDIO_IN | Connect to INPUT | Signal lug |

2U wide full format Discrete Ladder Filter

I am not going into great detail with this format as the PCB has been designed with the 1U filter core module in mind. However, I will mention a few things that may be useful to you if you do decide to build the larger format design.

The 2U format contains seven sockets and four additional pots. As with the 1U module, you need to ground the sockets' earth lugs. Do this by joining together the earth lugs for each row with stiff single core wire. Then with a piece of insulated wire, or a well placed piece of stiff wire, connect together the two horizontal pieces of stiff wire. Now all your socket ground lugs are connected together. Then with a piece of insulated wire connect one of the stiff pieces to pin 1 of the I/O header on the PCB. Pin or pad 1 of I/O is connected to panel ground on the power sockets, ie. pin 3 on the MTA/Molex connectors.

The pads in box labelled I/O at the bottom of the board are mainly set up for the 1U version, but you will need to use some of these pads too.

| <i>Pin</i> | <i>Pad name</i> | <i>Socket Connection</i> | <i>Lug Type</i> |
|------------|-----------------|--------------------------|-----------------|
| Pin 1 | PANEL_GND | Connect to all sockets | Earth lugs |
| Pin 2 | CV2 | Connect to CV2 | Signal lug |
| Pin 3 | GND | Connect to CV2 | NC lug |
| Pin 4 | 1V/OCT | Connect to 1V/OCT | Signal lug |
| Pin 5 | GND | Connect to 1V/OCT | NC lug |
| Pin 6 | AUDIO_OUT | Connect to OUTPUT | Signal lug |
| Pin 7 | GND | Connect to IN1, IN2, IN3 | NC lugs |
| Pin 8 | AUDIO_IN | Not used | |

All your other connections will be made via the four two way 0.1" headers, three of which are situated on the board near the pots and the fourth at the bottom of the board. They are labelled and positioned appropriately to help you connect up your module correctly. These are CV1 (which goes to the CV1 pot), IN1 (INPUT1 pot), IN2 (INPUT2 pot) and IN3 (INPUT3 pot).

Pots have three pins. For all four 'off-board' pots two of these pins (the CCW and wiper pins) will be connected to PCB via those two way headers, whilst the remaining pin (the CW pin) will be connected to the appropriate socket's signal lug.

CW is 'clockwise' end of pot's resistive track (from the rear this is the left hand side with the pins facing down). CCW is the 'counter-clockwise' end of the pot. The wiper is the middle pin.

The middle pin of the pots, the wiper, will carry the signal to the appropriate two way header on the PCB. The pots' wires will attach to the underside of the board at each header, and thus be soldered from the topside of the board. For each header, pin 1 is connected to the wiper of the pot. Pin 1 is the square pin so it is easily spotted even from the underside of the board.

The pot has two other pins, one will be connected to ground, the other to the signal lug on the socket it controls.

With pins facing down and looking at the back of the pot, the right hand pin (CCW) should go to the ground connection of the header, that is pad 2 on each of the headers. Take a wire from the right hand pin to the round pad on the PCB next to the one that the associating wiper connects.

Now each pot will have one unsoldered pin left, the CW pin. Connect these to the appropriate socket. The wire should go to the signal lug of the socket. The pot labelled INPUT1 goes to the signal lug on the socket labelled IN1, and so on.

There are a quite lot of wires here, but it should be quite neat once it is all done.

Testing, testing, 1, 2, 3...

Apply power to the unit making sure you are applying the power correctly. Check that no device is running hot. Any sign of smoke or strange smells turn off the power immediately and recheck the polarity of the power supply, and the direction of the ICs in their sockets and the polarity of the electrolytic capacitors.

Assuming everything is OK so far, it is time to apply an audio input. Use a bright signal like a sawtooth output from a VCO. The A below middle C, 220Hz, is a good note to use.

Connect your amplifier or mixing desk input to the output socket. Click the switch into position INV. Set the DRIVE pot to the far left to put the filter into its clean mode. Moving the FREQUENCY control should produce the usual and distinctive filter effect from the output.

Turning the Resonance up will accentuate the ‘electronic’ nature of the sound. Check that at maximum resonance the filter output will oscillate or get very close to it. We can actually set the point at which resonance starts with a trimmer so don't worry at this stage if it doesn't actually oscillate. Beware, it is quite possible to get this filter to oscillate above the range of hearing. So be careful so as not to damage your studio monitor's tweeters.

Turn up the drive control and the output should change in timbre as well as a slight change in volume. If you have the resonance turned up the resonant peak should be less obvious and the sound will become more distorted. If the resonance is low then the sound will become more hollow sounding.

Listening to the output with the sawtooth input still connected, patch a LFO or EG output to the CV1 input. The 1V/octave input sensitivity of the CV1 input should produce large sweeps of cut-off, so you may want to patch in a Multimix or other attenuating module to have some control over the sweep depth.

Now try the CV2 input. This should have the same affect as the CV1 input but you'll be able control the depth of the modulation. Notice that the minimum sweep depth should occur with the CV2 pot at its mid point. Use a sawtooth waveform on your LFO, and see if the CV2 depth pot allows you to invert the modulation input. You should get a ‘dow-dow-dow...’ from one side and a ‘yit-yit-yit...’ from the other.

If all this happens, the chances are that you have a working module and the unit is ready for calibration. The calibration details can be found in the User Manual.

Final Comments

If you have any problems with the module, an excellent source of support is the Oakley Sound Forum at Muffwiggler.com. Paul Darlow and I are on this group, as well as many other users and builders of Oakley modules.

If you can't get your project to work, then Oakley Sound Systems are able to offer a 'get you working' service. If you wish to take up this service please e-mail me, Tony Allgood, at my contact e-mail address found on the website. I can service either fully populated PCBs or whole modules. You will be charged for all postage costs, any parts used and my time at 25GBP per hour. Most faults can be found and fixed within one hour, and I normally return modules within a week. The minimum charge is 25GBP plus return postage costs.

If you have a comment about this builder's guide, or have found a mistake in it, then please do let me know. But please do not contact me or Paul Darlow directly with questions about sourcing components or general fault finding. Honestly, we would love to help but we do not have the time to help everyone individually by e-mail.

Last but not least, can I say a big thank you to all of you who helped and inspired me. Thanks especially to all those nice people on the Synth-diy and Analogue Heaven mailing lists and those at Muffwiggler.com.

Tony Allgood at Oakley Sound

Cumbria, UK
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